




Manufactured by Superior with Solids  SWR

# Dusty

Low-Cost  
Broken Bag Detection

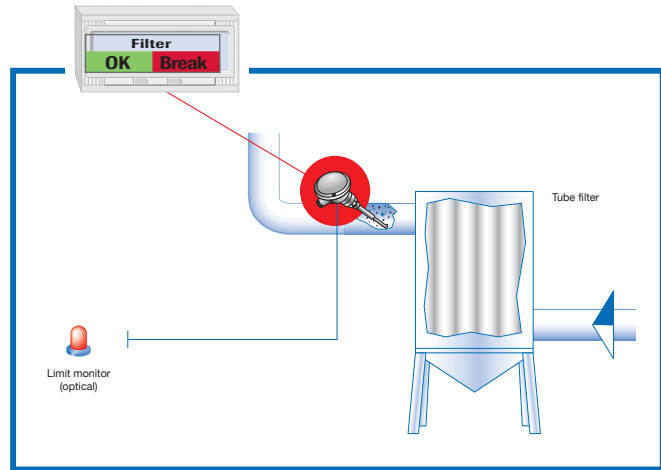


## Use / Function

The Dusty was specifically developed to reliably monitor leaks and broken bags after the clean side of dust collection systems. It can be used in metal channels where dust particles are to be detected in flowing gas. Its operational range starts at dust concentrations of 0.1 mg/m<sup>3</sup>.

The Dusty uses the triboelectric effect. As soon as particles flow past or impact the measuring probe, a charge transfer takes place. This generates a measuring signal that triggers a relay switch when a certain threshold value is reached.

The Dusty can be used in explosive areas (dust zone 22 / gas zone 2).



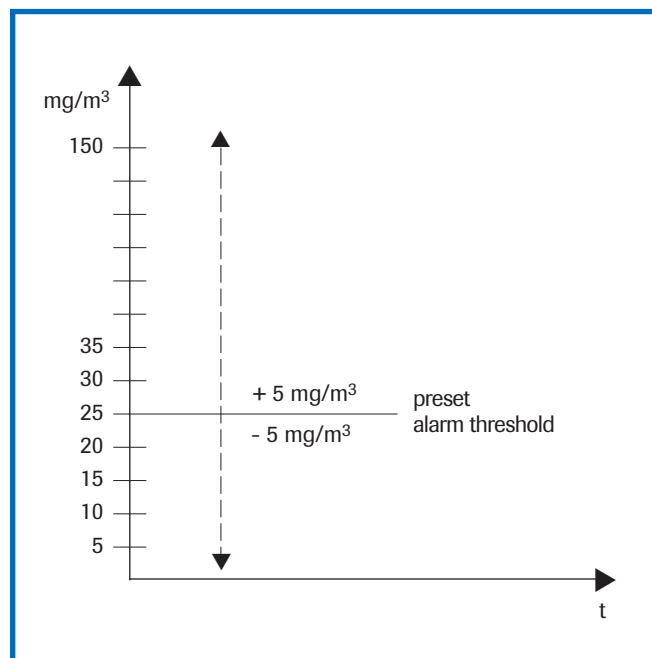
## System

The Dusty is a compact device that operates on 24 V DC power supply.

The device is delivered pre-calibrated. The switching point is set to approx. 25 mg/m<sup>3</sup> dust\* and can be individually adjusted to the respective application by the operator.

The sensor allows the user to set the alarm threshold himself. This could be done in a range between about 5 mg/m<sup>3</sup> and 150 mg/m<sup>3</sup>. The respective switching level can be easily changed by pressing a button in 5 mg increments.

\* The pre-calibration takes place at SWR's own test facility with organic dust under the following conditions:  
 Channel diameter = 250 mm  
 Air flow speed = 14 m/s  
 Temperature = 77 °F

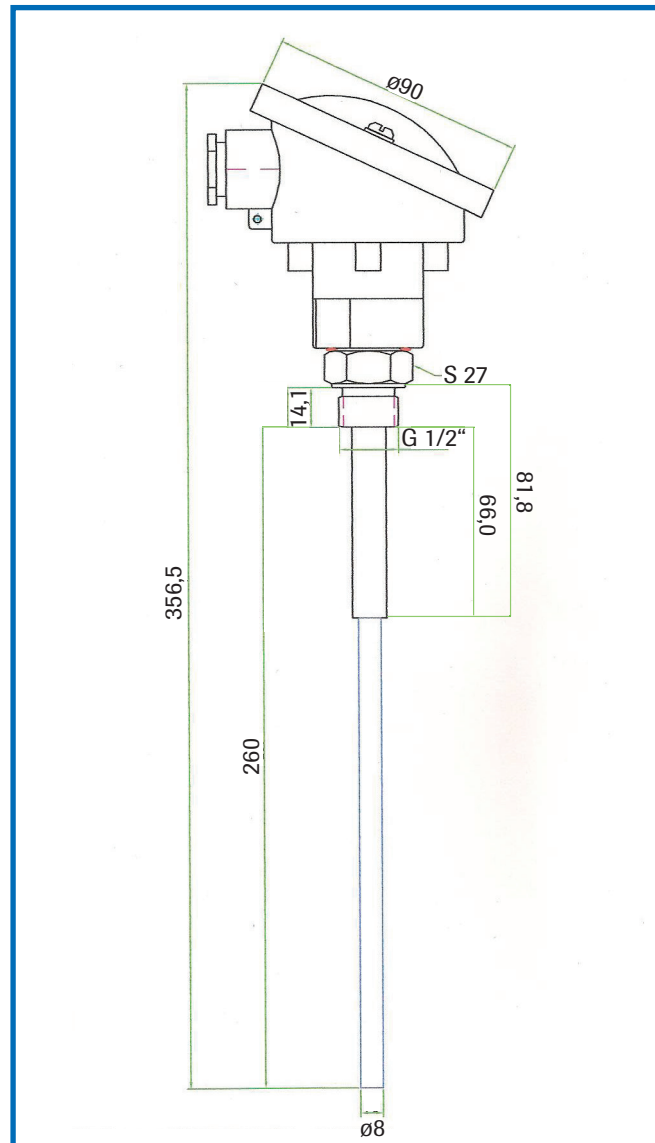


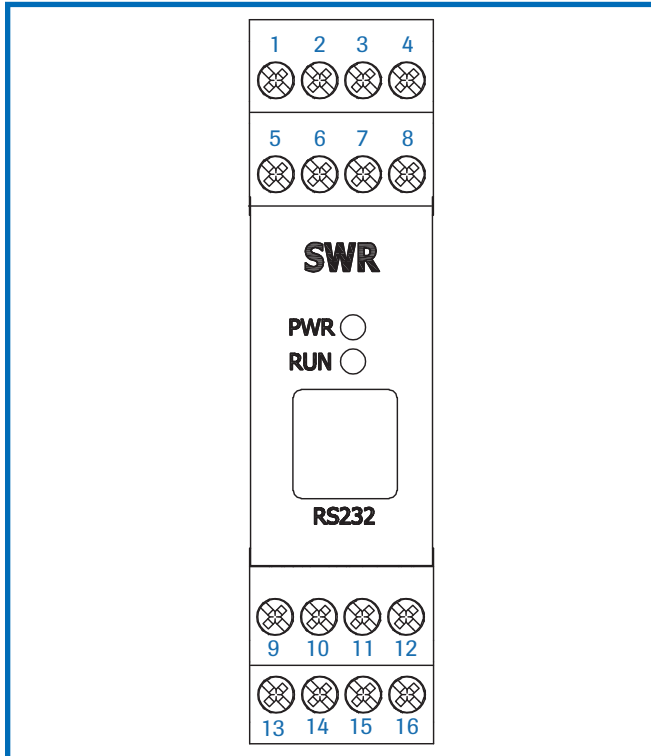
## Advantages

- Usable in all clean gas and dust channels
- All dust types can be detected
- Uncomplicated commissioning (plug & play)
- Immediate detection of filter breaks
- Low cost broken-bag detector
- Avoidance of process-induced dust zones subject to explosion hazards
- Individual choice of the alarm threshold
- Fast and simple refitting
- Easily expandable to 4 . . . 20 mA output
- AC Triboelectric Effect Technology

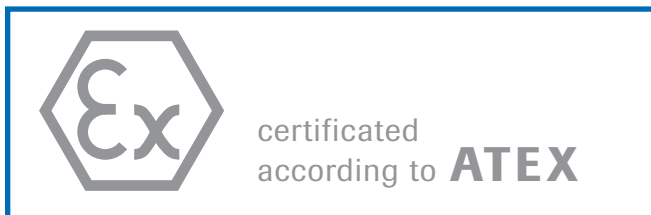
## Technical Data

Sensor	
Measurement objects	Solid particles in a gas flow
Measurement range	From 0.1 mg/m <sup>3</sup>
Process temperature	Max. 284 °F (higher temperature on request)
Ambient temperature	- 4 . . . + 140 °F
Pressure	Max. 2 bar
Gas velocity	Min. 4 m/s
Humidity	95 % RH (non-condensing)
Principle	Triboelectric effect
Damping time	1 s
Output signals	1 Alarm output, potential-free, NO/NC
Sensor rod	Total length: 10.23 in, length of stainless steel rod: approx. 194 mm
Enclosure	Aluminium
Using in Ex-zones	Cat. 3 G/D (zone 2 gas / zone 22 dust)
Protection category	IP 65
Power supply	24 ± 10 % V DC
Power consumption	1 W
Electrical connection	<ul style="list-style-type: none"> <li>▪ screw-type / terminal box</li> <li>▪ M12 connector (optional)</li> </ul>
Assembly	1/2" G male thread (Weld-on 1/2" G Female coupler optional)
Weight	Approx. 1.54 lbs





1	Current output - 4 ... 20 mA	2	Current output + 4 ... 20 mA
3	Input power supply 0 V DC	4	Input power supply + 24 V DC
5	Not reserved	6	Alarm relay NC (Opener)
7	Alarm relay C	8	Alarm relay NO (Closer)
9	Not reserved	10	Not reserved
11	RS 485- interface data B	12	RS 485- interface data A
13	<b>Sensor connection</b> RS 485 Data B	14	<b>Sensor connection</b> RS 485 Data A
15	<b>Sensor connection</b> Power supply 0 V	16	<b>Sensor connection</b> Power supply + 24 V



If desired, the Dusty can be combined with a converter. This converter converts the measuring signal into a continuous 4 . . . 20 mA signal and outputs this. This provides the operator with a trend signal from which any limit value can be derived.

For very large channel diameters you can connect up to 3 Dustys with one converter to improve the trend signal.

